

INSTALLATION OF THE CABALLERO 500 ACCESSORY KIT

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09773005

CABALLERO

FANTIC ACCESSORY KIT INSTALLATION - 09773005

Caballero 500 - Edition 00 / 2022

⚠ By making a few modifications described below, the tank bag, side guard, luggage rack, side bag rack and side bag can easily be installed or removed on the vehicle.

Accessory kit parts list:

05482005 - BLACK CAB TANK BAG

08780005 - CAB SIDE GUARD

05420005 - REAR LUGGAGE RACK CAB

05419005 - SIDE BAG RACK CAB

05480005 - BLACK CAB SIDE BAG



BLACK CAB TANK BAG - COD.05482005

To install the tank bag, it is necessary to first remove the front and rear grommets and the four screws fastening the cover located on the tank.

- Then operate as described:
- Place the two "T" bushes in the front holes.



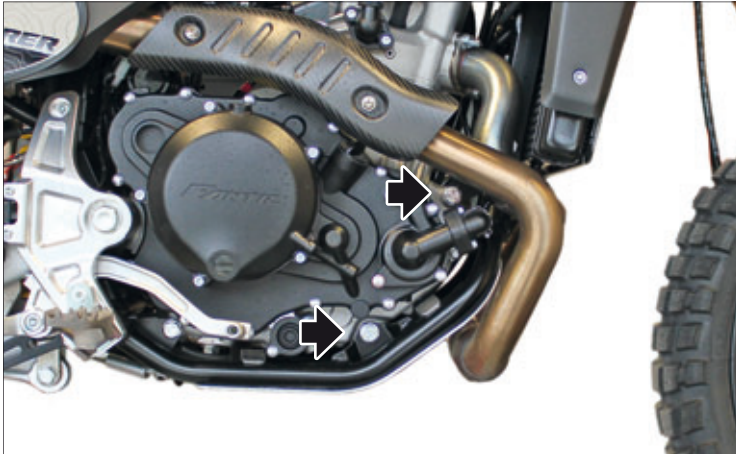
- Check the correct positioning of the tank bag, as shown in the figure.



- Open the tank bag and secure it from the inside using the four screws complete with washers. The two long M5x30 screws "1" must be placed in the front holes and the two short M5x25 "2" screws in the rear holes.

⚙ Tightening torque:
Screws M5 fastening the tank bag: 6 Nm (0.6 m•kg, 4.4 ft•lb)

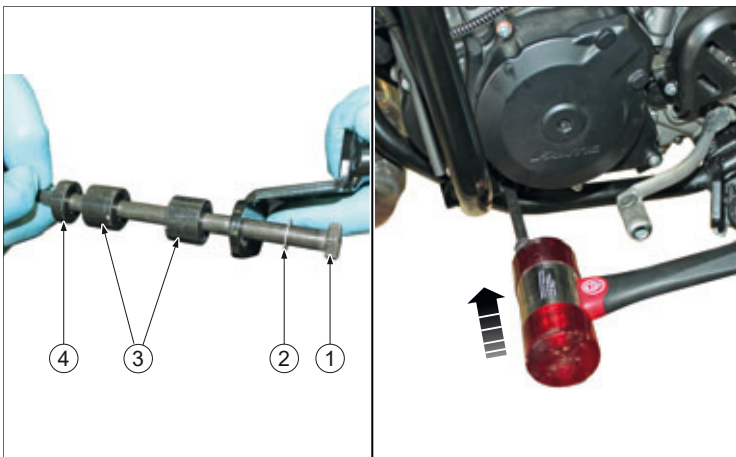
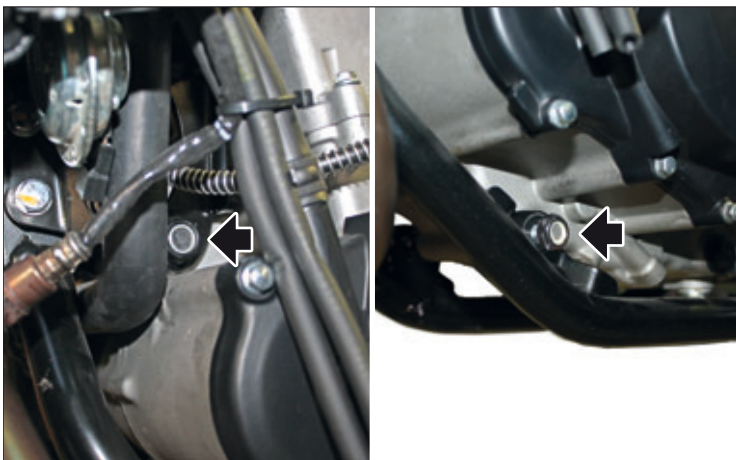
FANTIC ACCESSORY KIT INSTALLATION - 09773005 **Caballero 500 - Edition 00 / 2022**



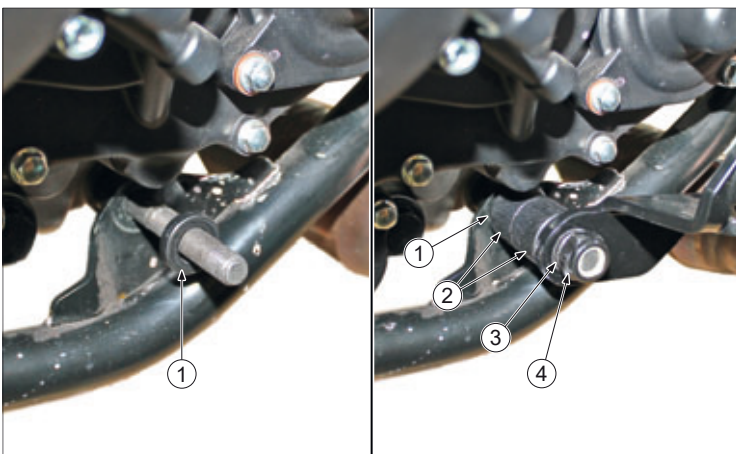
CAB SIDE GUARD - 08780005

To carry out the installation of the side guards, operate as described:

- Remove the two nuts fastening the front engine locking pins to the frame.
- Remove the upper pin.



- Pre-assemble the lower pin "1" complete with washer "2" on the left side guard, inserting two spacers "3" and the small spacer "4".
- Position the guard in place and using a rubber mallet, push the pin in place of the standard one.



- Working from the right side of the vehicle, insert the small spacer "1" and two large spacers "2" onto the lower pin.
- After the right side guard has been correctly positioned in place, insert the metal washer "3" and the nut "4" onto the pin, pre-tightening it by hand.

FANTIC ACCESSORY KIT INSTALLATION - 09773005

Caballero 500 - Edition 00 / 2022



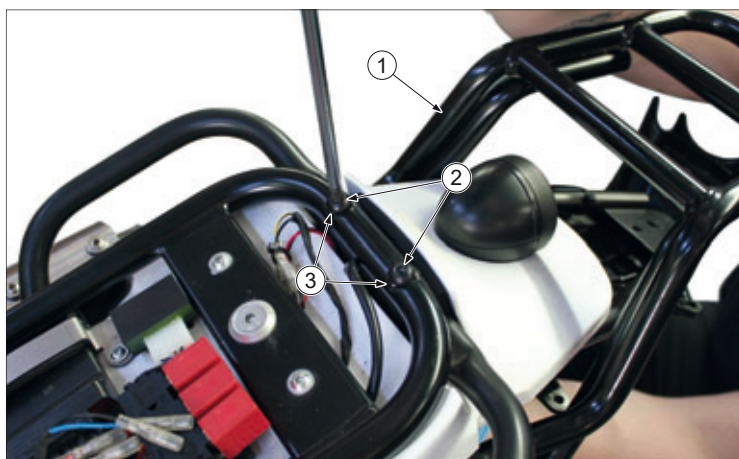
- On the right side of the vehicle, insert the upper pin complete with washer.
- On the left side, insert the washer and the fastening nut.
- Then proceed by torque tightening the nuts of both pins.

Tightening torque:
M10 nuts for side guard fastening pins: 45 Nm (4.5 m•kg, 33.1 ft•lb)

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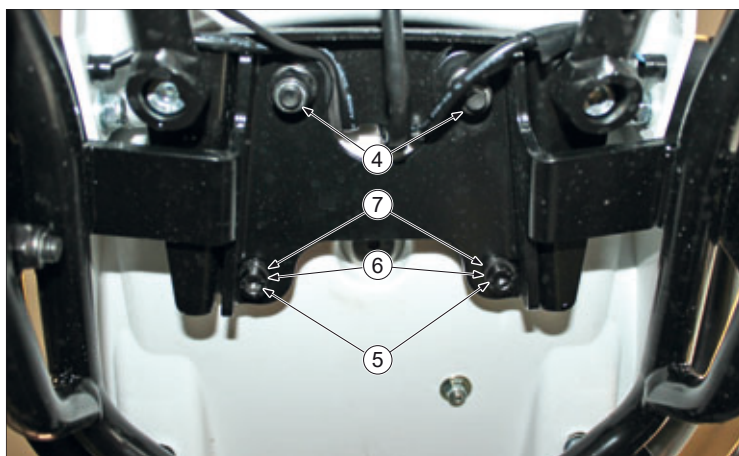
- Cover the screw heads and nuts with the appropriate protective caps.



CAB REAR LUGGAGE RACK - 05420005

To carry out the installation of the luggage rack, it is necessary to remove the seat to access the screws fastening the passenger handles/license plate support frame.

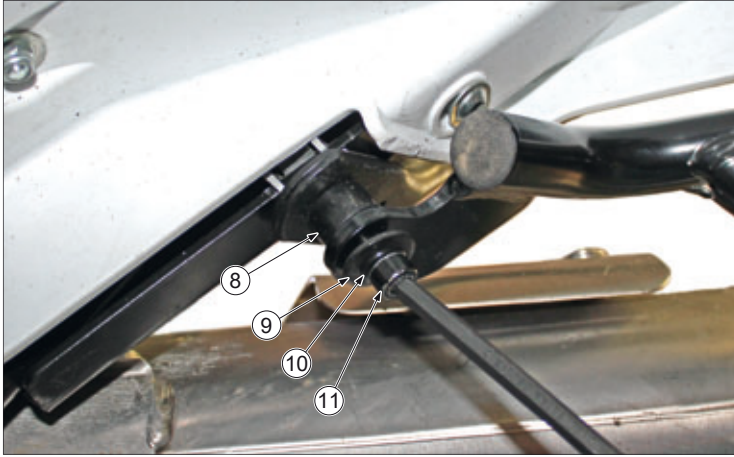
- After removing the screws, position the luggage rack "1" as shown, insert the rear screws "2" complete with washers "3" and respective locking nuts "4", pre-tightening them by hand.



- Operating from the under-wheel, insert the two front screws "5" pre-tightening them by hand, complete with open washers "6" and washers "7".

FANTIC ACCESSORY KIT INSTALLATION - 09773005

Caballero 500 - Edition 00 / 2022



- Operating from both sides, lock the luggage rack using two screws, respecting the sequence of the inserted elements as indicated:
- Spacer "8"
- Washer "9"
- Open washer "10"
- Fastening screw "11"
- Then proceed with torque tightening the nuts and screws.

Tightening torques:

M8 nuts and pins fastening the luggage rack: 22 Nm (2.24 m•kg, 16.2 ft•lb)

M6 screws fastening the luggage rack: 10 Nm (1 m•kg, 7.3 ft•lb)

M6 side screws fastening the luggage rack and passenger handles: 10 Nm (1 m•kg, 7.3 ft•lb)

- Reposition the seat correctly and secure it using the screw complete with spacer.

Tightening torque:

Screw M8 for seat fastening: 22 Nm (2.24 m•kg, 16.2 ft•lb)



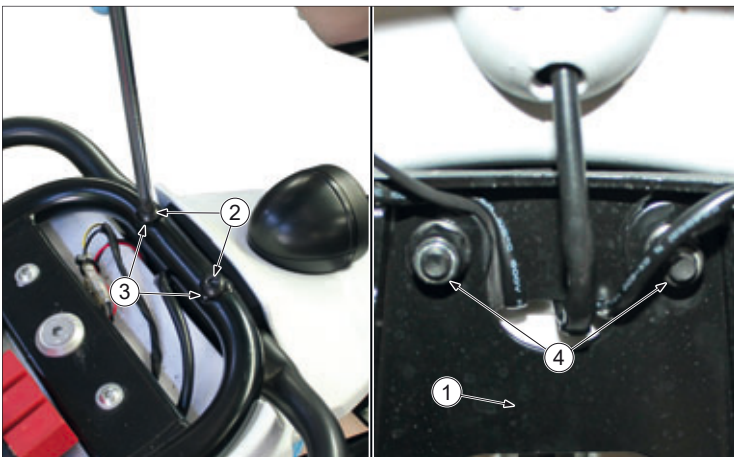
CAB SIDE BAG RACK - 05419005

To carry out the installation of the side bag rack, operate as described:

Vehicle NOT equipped with rear luggage rack

Remove the seat to access the screws fastening the passenger handles/ license plate holder frame.

- After removing the screws and nuts, place the side bag rack support "1" in place, insert the rear M8x55 screws "2" complete with washers "3" and the respective locking nuts "4", pre-tightening them by hand.

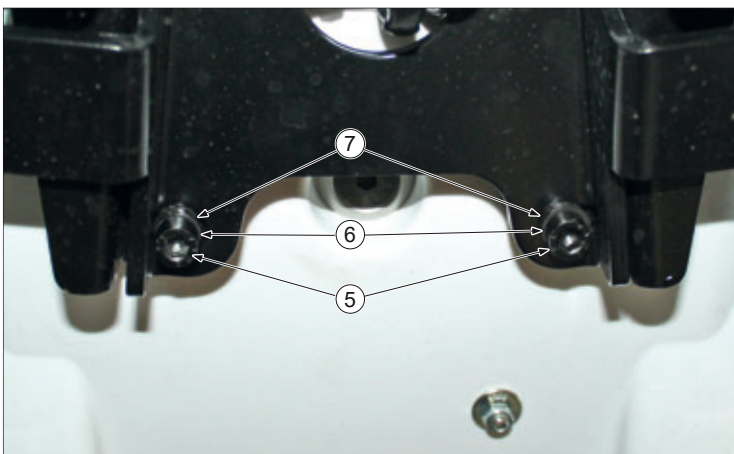


- Operating from the under-wheel, insert the two front screws "5" pre-tightening them by hand, complete with open washers "6" and washers "7".
- Proceed with torque tightening the nuts and screws.

Tightening torques:

M8 nuts and pins fastening the side bag rack support: 22 Nm (2.24 m•kg, 16.2 ft•lb)

M6 screws fastening the side bag rack support: 10 Nm (1 m•kg, 7.3 ft•lb)



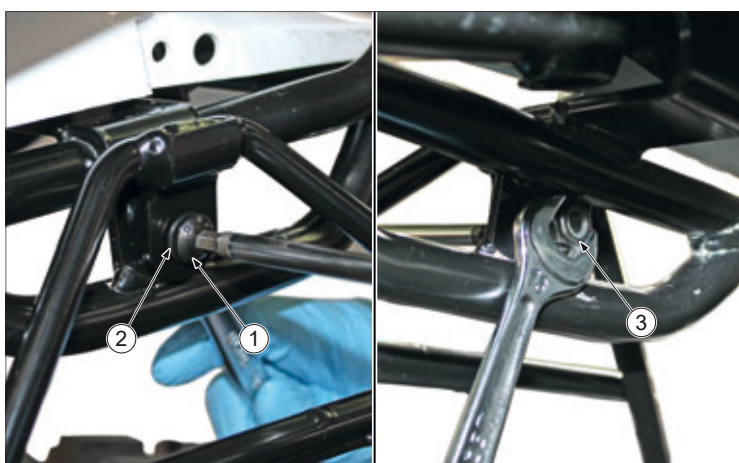
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Caballero 500 - Edition 00 / 2022

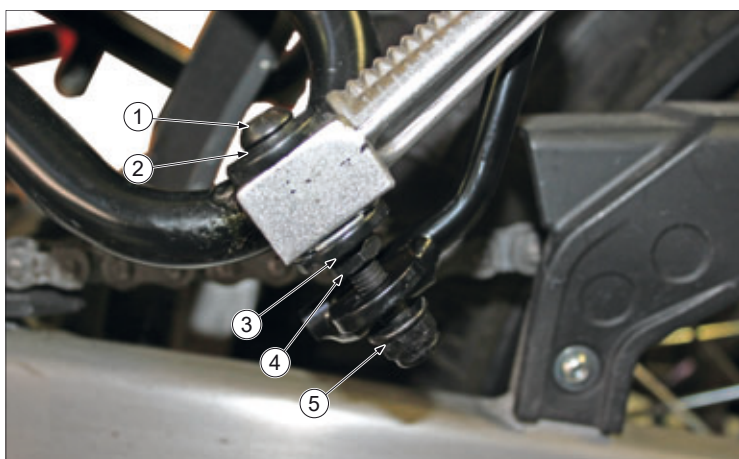


Installation valid for both cases:

- Operating on the left side of the vehicle, remove the safety split pin and washer so that the pin can be pulled out.



- Place the side rack on the support bracket or rear luggage rack, if installed (depending on vehicle equipment) .
- Insert the M8x25 screw “1” complete with the washer “2” with the nut “3”.
- Hand-screw the nut, without tightening it to facilitate the installation procedure.



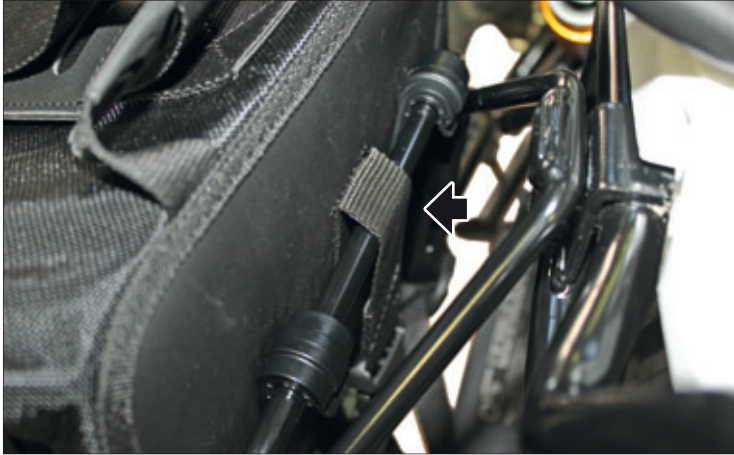
- Insert the screw “1” complete with washer “2”, washer “3”, low nut “4” and tighten it.
- Insert the side rack and nut “5”.
- Proceed by torque tightening the nuts

Tightening torque:
M8 nuts and pins fastening the side bag rack support: 22 Nm (2.24 m•kg, 16.2 ft•lb)



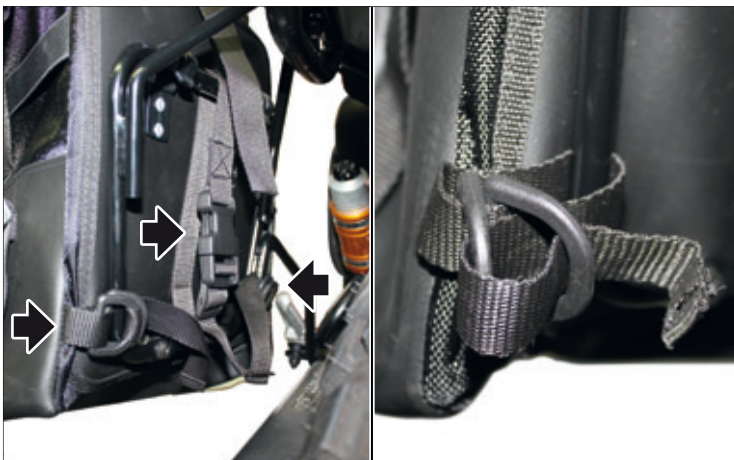
- Reposition the seat correctly and secure it using the screw complete with spacer.

Tightening torque:
Screw M8 for seat fastening: 22 Nm (2.24 m•kg, 16.2 ft•lb)

FANTIC ACCESSORY KIT INSTALLATION - 09773005
Caballero 500 - Edition 00 / 2022**BLACK CAB SIDE BAG - 05480005**

To carry out the installation of the side bag, it is necessary to equip the vehicle with the appropriate side rack.

- Position the side bag by hooking it to the side rack as indicated, paying attention to the passage of the indicated safety connection.



- Make the safety connections of the side bag to the side rack at the three points indicated.
- The side strap attachment must pass through the two loops in the sequence of the picture on the right.

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